



भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS
चेन्नई शाखा कार्यालय
CHENNAI BRANCH OFFICE



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अनुसूची/ SCHEDULE

(लाइसेंस सं. सीएम/एल - 6700097624 / LICENCE NO. CM/L - 6700097624)

मेसर्स. रसि एलेक्ट्रोडेस लिमिटेड
उपपरपालयम विल्लेज, अलमाथि पोस्ट, रेडहिल्स,
डिस्ट्रिक्ट - तिरुवल्लूर,
तमिलनाडु-600052

M/s RASI ELECTRODES LTD.,
UPPARAPALAYAM VILLAGE, ALAMATHI POST,
REDHILLS,
DISTRICT- TIRUVALLUR,
TAMIL NADU-600052.

वैधता/ Validity: 18-12-2023 से 17-12-2024

मानक चिह्न STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिह्नंकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 6419  CM/L- 6700097624	IS 6419 : 1996 Welding rods and bare electrodes for gas shielded arc welding of structural steel	classification : S4 - C 50 4 and size : 0.8mm 0.9mm 1.0mm 1.2mm 1.6mm	एक वर्ष की प्रचालन अवधि के दौरान न्यूनतम मुहरांकन फीस रु. 143200.00 के साथ सभी इकाइयों के लिए रु. 0.12 प्रति इकाई। इकाई : KG Rs. 0.12 per unit for all units with a Minimum Marking Fee Rs. 143200.00 during an operative period of one year Unit: KG एक प्रचालन वर्ष के लिए न्यूनतम चिह्नंकन शुल्क अग्रिम में देय होगी जो अगले नवीकरण में अग्रनीत होगी। Minimum marking fee for one operative year payable in advance which will be carried over to next renewal(s)

आज अठारह दिसम्बर दो हजार तेइस को हस्ताक्षरित तथा मोहरबंद किया गया।

Signed, Sealed and Dated this 18th day of December Two Thousand Twenty Three .

GOVINDARAJU BHAVANI
SCIENTIST-E / DIRECTOR & HEAD (CNBO)

Note: This is a system generated document. Signature is not required. To Verify the details of licence online, please visit: <https://www.manakonline.in/MANAK/ConformityAssesment/> or use **BIS CARE APP**

Electrodo → BIS

S.No.	CML No.	Firm Name	IS No./IS Description	Status	Granted Date	License Valid Till	Activity Log
2	6088777	RASI ELECTRODES LTD (/MANAK/getApplicationsDetails.do? Eappld=eJmQ09IMXpwSUM1T3pKVfZnT0RoUT09&strBranchId=SnhsclxNVQvMzhZT2hBSms5amkxdz09)	IS 814:2004	License Operative	1995-09-21	2024-09-30	<ul style="list-style-type: none"> History (/MANAK/applicantLicenceAppHistory?encApp Activity Log Communication With BIS (/MANAK/viewCommunication Apply for Inclusion (/MANAK/ListAllInclusion? ecml_no=b1JHTUJmSmfScTE3VFM1SUg5RUdGGT09&ea File Your Return (/MANAK/productionReturnUpdatedPri appld=eJmQ09IMXpwSUM1T3pKVfZnT0RoUT09&con=2 Apply For Stop Marking (/MANAK/SelfSuspension?bid=5 Request Refund (/MANAK/paymentDetails?enc=eJmQ Requested Refund Details (/MANAK/requestedRefunds? Discrepancy Report (/MANAK/getDiscrepancyForm? eappld=eJmQ09IMXpwSUM1T3pKVfZnT0RoUT09&licer Corrective Action on Discrepancies (/MANAK/getPendl eappld=eJmQ09IMXpwSUM1T3pKVfZnT0RoUT09&ebid Fill Top Management Details (/MANAK/topmanagement Fill Technical Persons Details (/MANAK/techmanagemen Upload Manufacturing Process Flow Chart (/MANAK/upl docID=SVFsd3kxdHhMUDRxY25PclFyWHNaUT09&applD Upload Layout Plan of Factory (/MANAK/uploadDocume docID=SVFsd3kxdHhMUDUxaWpEYk2QktOdz09&applD Upload Manufacturing Machinery List (/MANAK/upload docID=SVFsd3kxdHhMUDVqMjNaOGh1UDdBdz09&appl Upload Testing Equipment List (/MANAK/uploadDocume docID=SVFsd3kxdHhMUDRhd2w4eEF2Q0tWUT09&appl Upload Form of Label (/MANAK/uploadDocument? docID=eJzcVBNUyswdzgvNWxsdHIPMmFhUT09&applD Upload Hygenic Condition Document (/MANAK/uploadC docID=eJzcVBNUyswdyszQ0puNW5ZeXVadz09&applD= Update Consigne Details for current Quarter (/MANAK/j Raw Material Details (/MANAK/rawmaterial?appld=eJrr Add Consignee Details (/MANAK/productionReturnUpd Update Weekly Off (/MANAK/uploadWeeklyOff?appld= View Test Request (/MANAK/viewTestRequestForLicensi lic_no=b1JHTUJmSmfScTE3VFM1SUg5RUdGGT09&bran

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RASI Co2

S.No.	CML No.	Firm Name	IS No./IS Description	Status	Granted Date	License Valid Till	Activity Log
1	6700097624	RASI ELECTRODES LTD (/MANAK/getApplicationsDetails.do?Eappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09)	IS 6419:1996	License Operative	2023-12-18	2024-12-17	<ul style="list-style-type: none"> History (/MANAK/applicantLicenceAppHistory?encApp Activity Log Communication With BIS (/MANAK/viewCommunication?eappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Apply for Inclusion (/MANAK/ListAllInclusion?ecml_no=RWN3czhaWEpvaW9DVmk5NkR00XEweTkroEtw) File Your Return (/MANAK/productionReturnUpdatedPriappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Apply For Stop Marking (/MANAK/SelfSuspension?Bid=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Request Refund (/MANAK/paymentDetails?encc=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Requested Refund Details (/MANAK/requestedRefunds?encc=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Discrepancy Report Corrective Action on Discrepancies Fill Top Management Details (/MANAK/topmanagementappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Fill Technical Persons Details (/MANAK/techmanagementappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Manufacturing Process Flow Chart (/MANAK/upldocID=M0JPR2dDa2JDd0FsdDJsUEJTzWE0Zz09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Layout Plan of Factory (/MANAK/uploadDocumdocID=M0JPR2dDa2JDd0NoTTVuTmVpb3hJQT09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Manufacturing Machinery List (/MANAK/uploaddocID=TU41UVIaNHBDDeEzRjk5ZUtnaXFqQT09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Testing Equipment List (/MANAK/uploadDocumdocID=TU41UVIaNHBDDeE2VFFYWnZrWWImdz09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Form of Label (/MANAK/uploadDocument?docID=TU41UVIaNHBDDeEzTUEVPSjVQclgyUT09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Upload Hygenic Condition Document (/MANAK/uploadDocID=TU41UVIaNHBDDeEh5Z3XUJ6cTV2QT09&applD=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Raw Material Details (/MANAK/rawmaterial?appld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Add Consignee Details (/MANAK/productionReturnUpdzappld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) Update Weekly Off (/MANAK/uploadWeeklyOff?appld=czVIMHnNvUVMOVVsTmloOVJtM25TVU96djC4Nj1amw&strBranchId=czVIMHnNvUVMOVgXZ0NVTvpNMUZLQT09) View Test Request (/MANAK/viewTestRequestForLicenlic_no=RWN3czhaWEpvaW9DVmk5NkR00XEweTkroEtw)